

9/3/2019

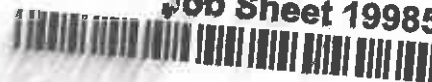
[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie



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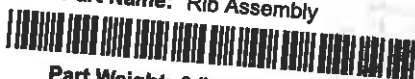
D3916-041
Job Sheet 199855



Part No: D3916-041

Part Name: Rib Assembly

Job Qty: 6 pcs



Part Weight: 0 lbs

Job Created: 9/3/19

Due Date: 9/27/19

Type: Stock

Status: New

Job Tracking No:

Priority: Medium

Created By: Marie Lajeunesse

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC IPP RevB as per dwg revA 10.03.15 verified by:EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Large Fab - Basket - 1	6 pcs	9/27/19		0.00	2.73	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
105	QC 5	6 pcs	9/27/19		0.00	0.00	Large Fab - 11 (Various)		mm. MJ
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
107	Large Fab - Basket - 2 -	6	9/27/19		0.00	3.43	Large Fab - 1 - B4B		



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CANADA
TEL: 1 813 632-5200
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Container No: S224354

Part: D3916-041

Job No: 199855

Serial No/Batch: S224354

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/21/19

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9/3/2019

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B4B

pcs

Large Fab - 10 - B4B

Large Fab - 2 - B4B

Large Fab - 3 - B4B

Large Fab - 4 - B4B

Large Fab - 5 - B4B

Large Fab - 6 - B4B

Large Fab - 7 - B4B

Large Fab - 8 - B4B

Large Fab - 9 - B4B

Large Fab - 11 - B4B

(Various)

110 QC 5

6
pcs

9/27/19

0.00 0.00

QC 5 - 10

QC 5 - 12

QC 5 - 17

QC 5 - 18

QC 5 - 19

QC 5 - 22

QC 5 - 24

QC 5 - 3

QC 5 - 43

QC 5 - 49

QC 5 - 51

QC 5 - 58

QC 5 - 68

QC 5 - 9

QC 5 - 50

QC 5 - 30

QC 5 - 40

QC 5 - 61

QC 5 - 81

120 QC 10

6
pcs

9/27/19

0.00 0.00

QC 10 - 10

QC 10 - 18

QC 10 - 24

QC 10 - 43

QC 10 - 50

QC 10 - 58

QC 10 - 9

130 Packaging 3-1 - Stock -
B4B6
pcs

9/27/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

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				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

140 QC 21 - SA

6
pcs

9/27/19

0.00 0.00

OCT 30 2019

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9567 *** Make line at 9.00" and use jig for other
 Descriptions: lines, and ensure seam in place on side of tube when bending*** 3- Trim access tube material to finish size as per dwg
 D3916 4- Drill and chamfer holes as per dwg D3916-1 using DT9605
 105 - (QC5- Inspect part completeness to step on W/O)
 107 - (Weld per dwg A/R S.S. rod Batch: *M136585*) 1- weld bushing as per dwg D3916 2- grind welds flush
 110 - (QC5- Inspect part completeness to step on W/O)
 120 - (QC10- Inspect visual per QSI004- ground welds)
 130 - (Identify as per dwg & Stock Location: _____) LOCATION: WA004-5
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3759-1	Bushing	42 pcs (7 ea)	100-Large Fab - Basket - 1	<i>S213210</i>
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	24.9960 ft (4.166 ea)	100-Large Fab - Basket - 1	<i>5 201998</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Basket - 1	D3759-1	42	133	0
	M304TS0.750W.049	25	630	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐
					Quality ☐
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042) _____	
Description Work Order Deviation		Disposition			
Root Cause		FAULT CATEGORY			
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐		
Human Factors ☐	Other/Details: _____				
Completed By		Lead hand / Supervisor			
		QC / QA Coordinator			